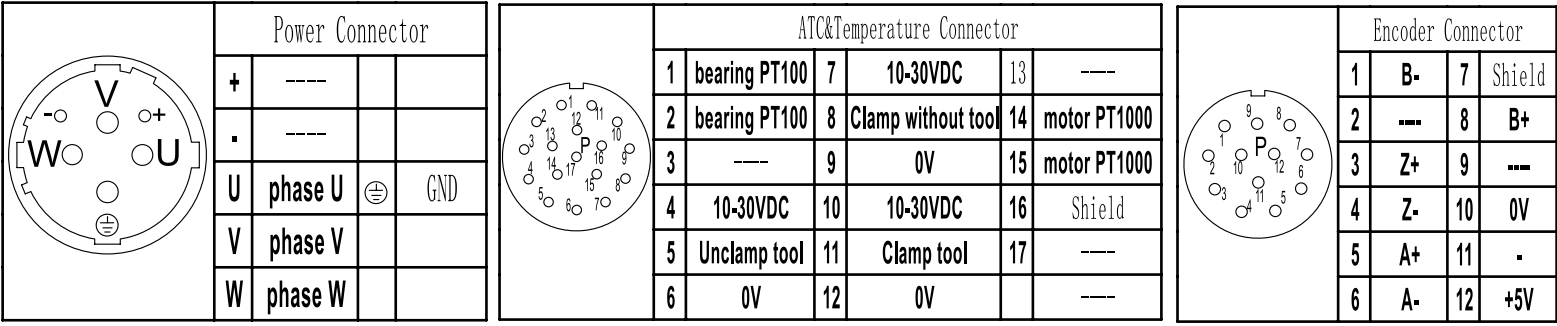
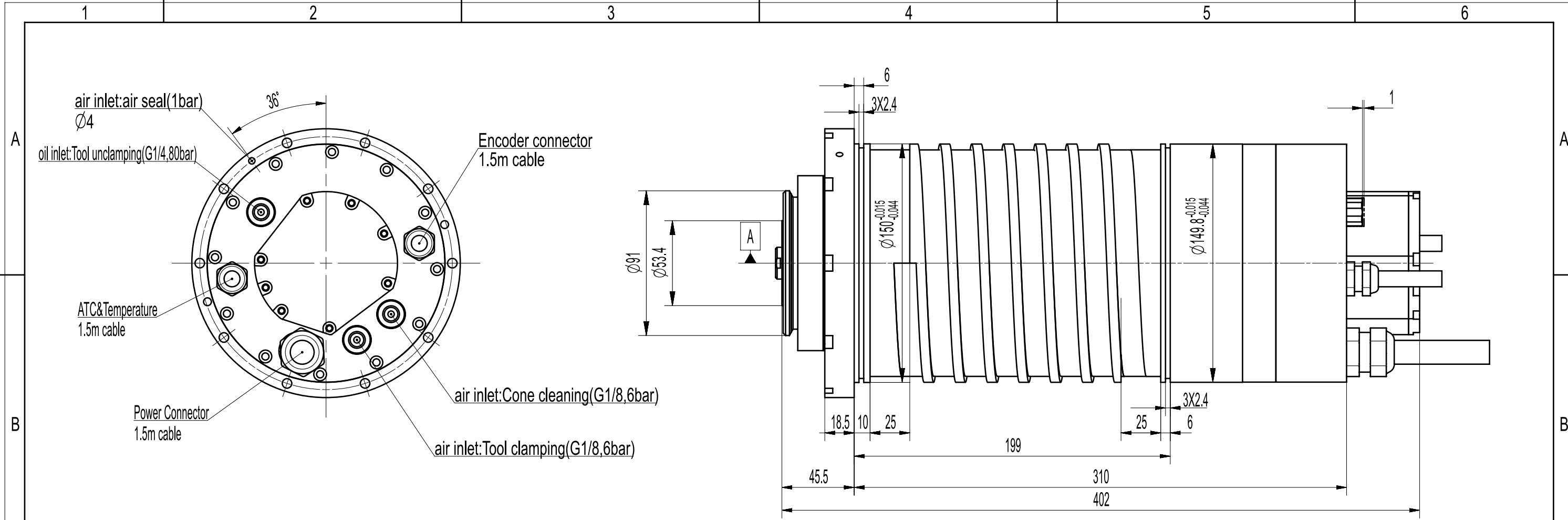
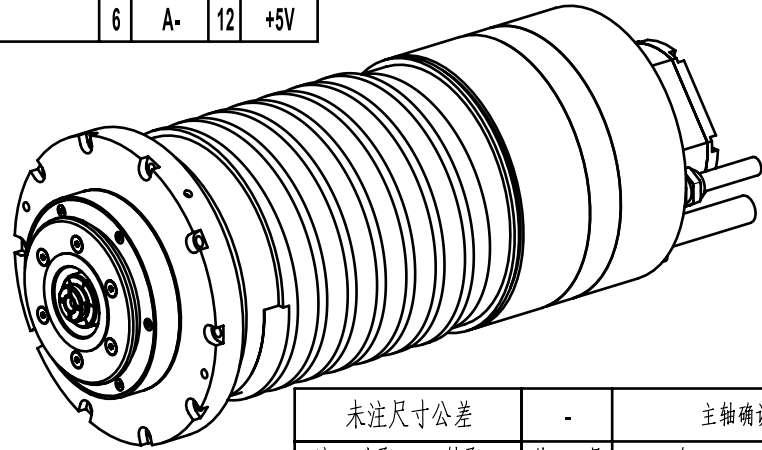
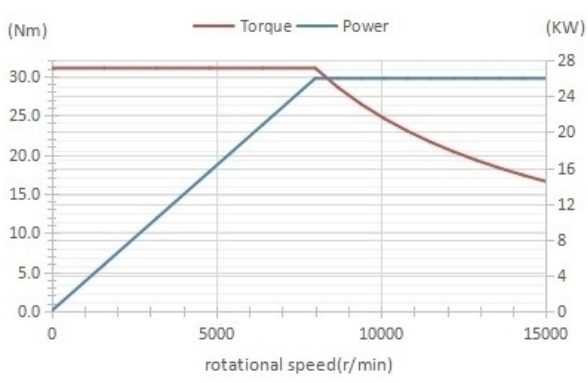




C

Spindle specification					
SPEED	8000	15000			r/min
Frequency	400	750			Hz
Power(S1)	26	26			kW
Torque(S1)	31.8	16.5			Nm
Voltage	206	380			V
Current(S1)	62	55			A
Motor type	Synchronous		Eencoder	z=256,m=0.3,1Vpp	
Lubricant	Grease		Rotation	right and left	
Operating position	horizontal to vertical		Front seal	Protecting air flow,1-1.5bar	
ATC cylinder	hydraulic pressure unclamp 80-85bar,air pressure clamp 5bar				
Interface	HSK E50 DIN69893,clamping force 11000N				
Air quality	Filtration and drying, particle size 5 microns, residual oil content 0.5mg/m^3				
Spindle Coolant	Water,flow rate 5L/min@25°C				

D



未注尺寸公差		-	主轴确认图						
注：孔取(+),轴取(-)		件号	名称	数量	材料	硬度	备注		
Dimension/mm									
up	to	clearance							
-	6	±0.05							
6	30	±0.10							
30	120	±0.15							
120	250	±0.25							
250	500	±0.35							
500	1000	±0.45							
1000	1600	±0.55							
1600	2000	±0.65	更改号	签字	日期	审核			

SUF		150XDJ15G26	
设计		比例	重量
校对		1:2.5	42
标准化审核			
工艺会签			
审核			
批准			