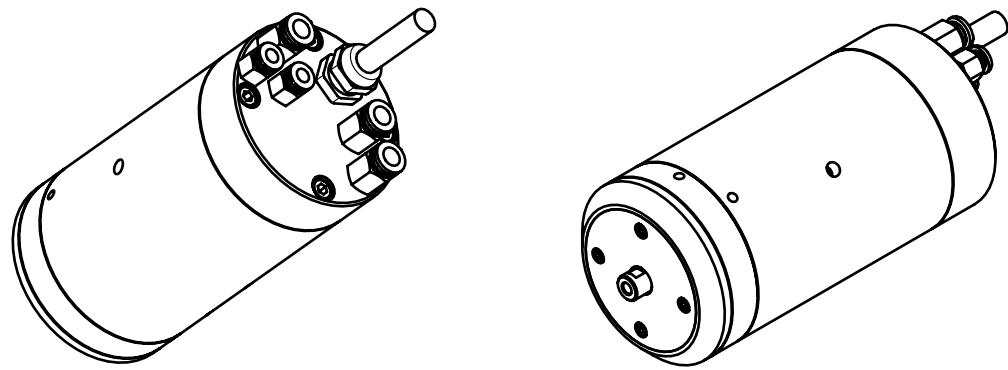
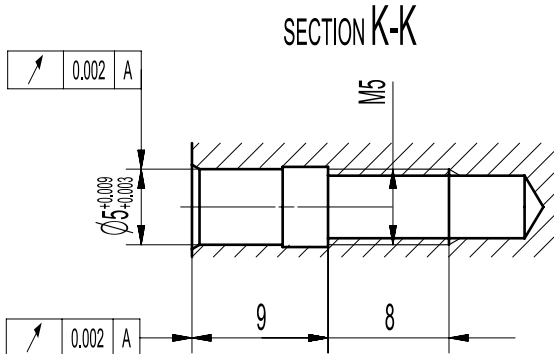
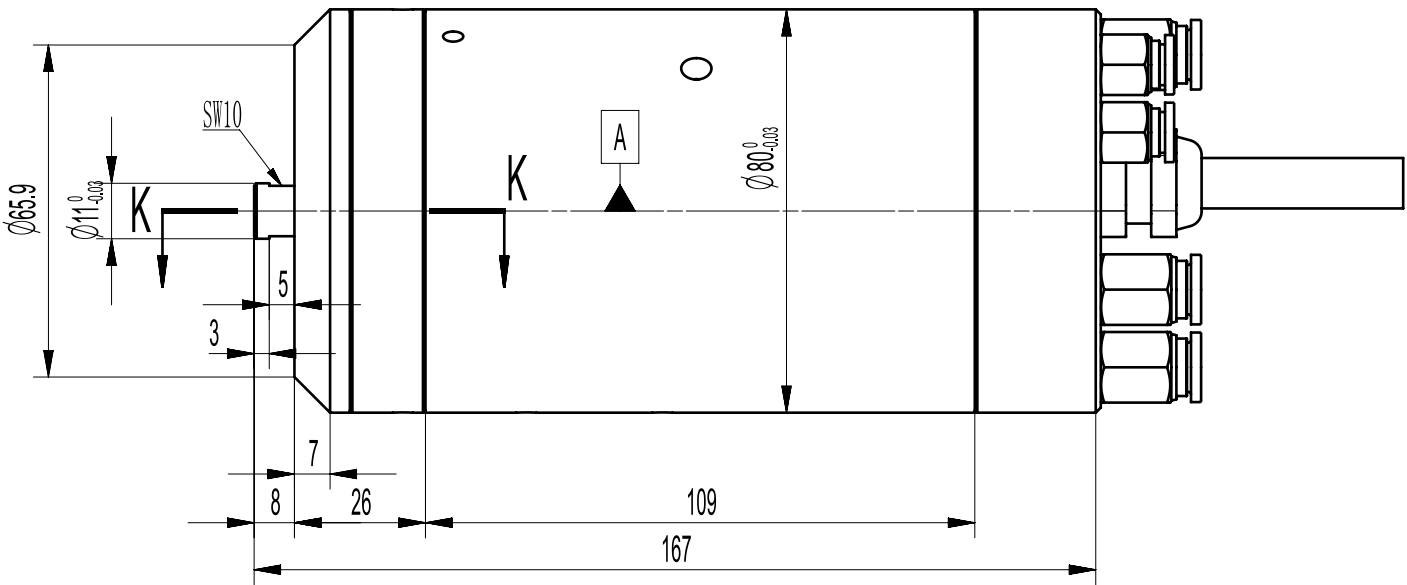
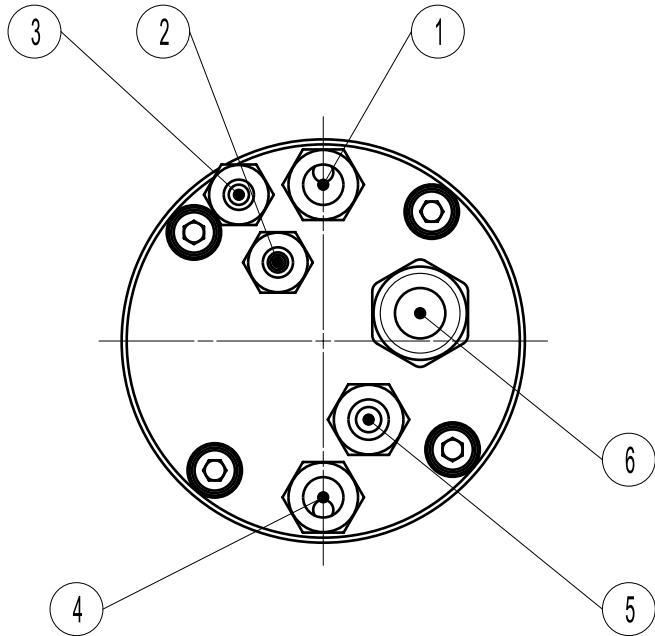




Connection discription

No.	Function	Interface	Discription
1	Water outlet	G1/8	hose diameter 8x6
2	Oil air inlet	G1/8	hose diameter 6x4, 1-2bar
3	Oil air inlet	G1/8	hose diameter 6x4, 1-2bar
4	Water inlet	G1/8	hose diameter 8x6
5	exhaust oil	G1/8	hose diameter 8x6
6	Power connection	M23	

Power Connector			
1	phase U	A	----
2	phase V	B	----
3	phase W	C	----
⊕	GND	D	----

Spindle information

Speed	120000			r/min
Power(S1)	1.5			kW
Voltage	220			V
Current(S1)	2.2			A
Frequency	2000			Hz
Motor type	Asynchronous			
Lubrication	Oil air			
Lubricant	ISO VG22			
Quality of compressed air	Solids:5 micron,residual oil content:0.5mg/m^3			
Spindle coolant	Rust resistant cooling water,flow rate 3L/min@25°C			

未注尺寸公差			主 轴 外 形 图							
注：孔取(+),轴取(-)			件 号	名 称		数量	材 料	硬 度	备 注	
尺寸/mm						SUF	80MD120Y1.5			
大于	至	公差								
-	6	±0.05								
6	30	±0.10								
30	120	±0.15								
120	250	±0.25				设计			比例	重量
250	500	±0.35				校对			1:1.5	8.1kg
500	1000	±0.45				标准化审核				
1000	1600	±0.55				工艺会签				
1600	2000	±0.65				审 核				
			更改号	签字	日期	批 准				