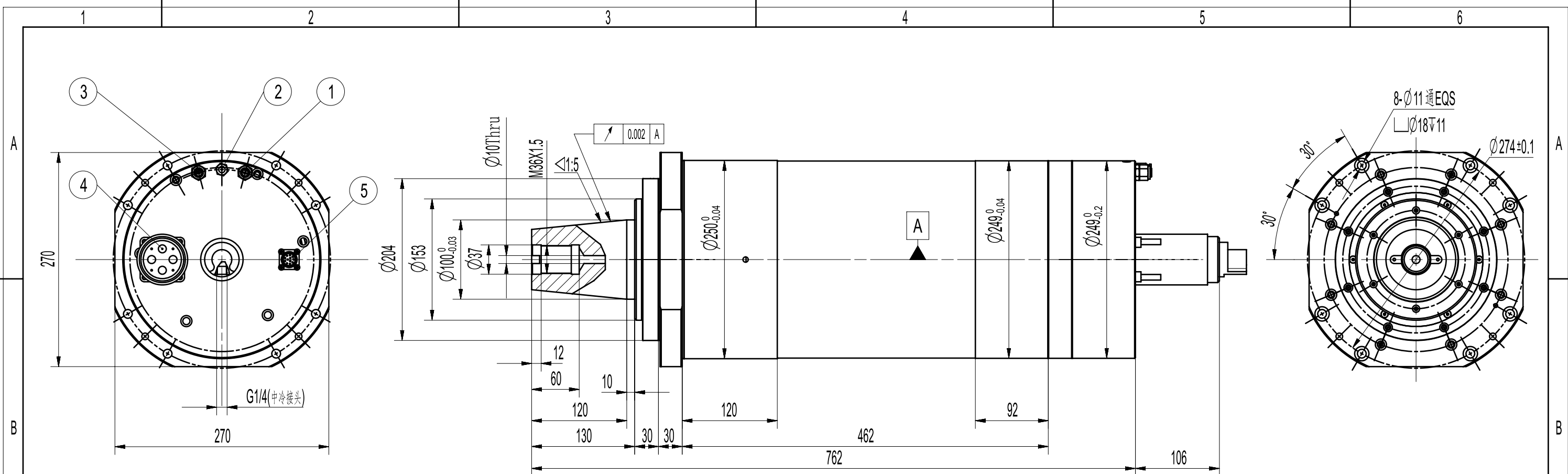
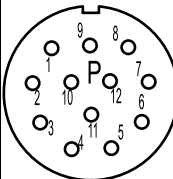


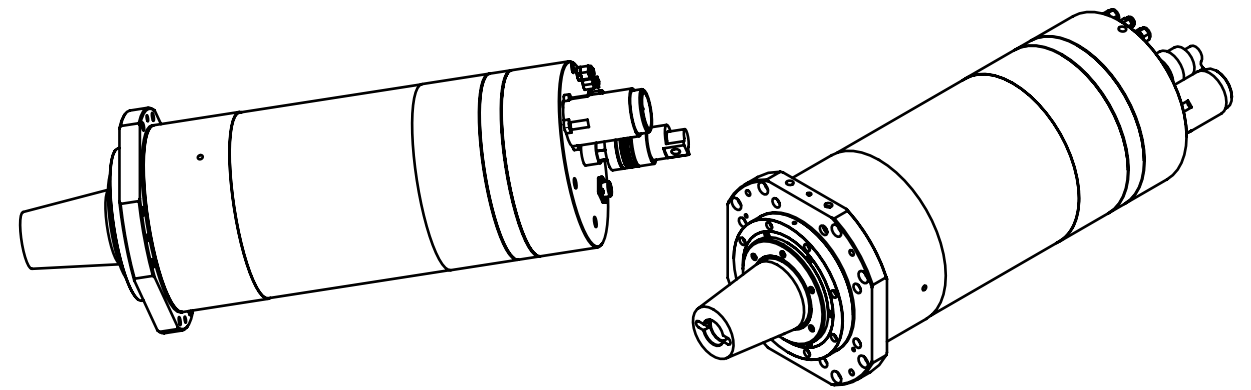


Lable Description

No.	Function	Connection	Description
1	Water outlet	G3/8	equip with piping fittings, for hose size 12X9
2	Air inlet	G1/8	equip with piping fittings, for hose size 6X4
3	Water inlet	G3/8	equip with piping fittings, for hose size 12X9
4	Power connector	M58	
5	Thermal sensor connector	M23	

Spindle specification					
Speed	1500	4500	6000		r/min
Frequency	100	300	400		Hz
Power(S1)	32	32	20		kW
Torque(S1)	208	70	32		Nm
Voltage	320	380	380		V
Current(S1)	83	78	42		A
MotorType	Induction		Rotation	Left & Right	
Lubricant	Grease		Front seal	Air protection flow,1-1.5bar	
Operation direction	Vertical & Horizontal				
Central coolant	equip with rotary union				
Air quality	Solids:5 micron,residual oil content:0.5mg/m^3				
Spindle coolant	Rust resistant cooling water,flow rate 5L/min@25°C				

Thermal sensor connector				
	1	PTC130	7	PT100(bearing)
	2	PTC130	8	PT100(bearing)
	3	PT1000(1)	9	
	4	PT1000(1)	10	
	5	PT1000(2)	11	
	6	PT1000(2)	12	



未注尺寸公差			00	主轴外形图		1			
注：孔取(+)，轴取(-)			件 号	名 称		数量	材 料		硬 度
尺寸/mm						SUF	250MD06G32/C		
大于	至	公差							
-	6	±0.05							
6	30	±0.10							
30	120	±0.15				设计		比例	重量
120	250	±0.25				校对		1:5	
250	500	±0.35				标准化审核			
500	1000	±0.45				工艺会签			
1000	1600	±0.55				审 核			
1600	2000	±0.65	更改号	签字	日期	批 准			

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